



RELEASED  
2018-12-03  
ECN 18-804

### D4776-1 BASKET STRUT CLEVIS

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

E	REVISE -3 PER TR-D350-607-4 STRUCTURAL TEST INPUTS	RF	18.09.12
D	SHT 1, C6 CHAMFER ADDED. SEE PAR 14-353. SHT 2 ZONE B2 1.813 DIM ADDED FOR CLARITY, ZONE B3 0.53 DIM CORRECTED TO 0.55 DUE TO DESIGN ERROR SEE PAR 14-328.	AJS	14.07.14
C	SHT 2, C7, 1.13 DIM WAS 0.88, C8 0.688 WAS 0.438, ADDED TOP VIEW WITH CHAMFERS. REASON: INTERFERENCE WITH OEM SADDLES.	AJS	13.10.31
B	MULTIPLE DIMENSIONS UPDATED ON -1 FOR INSTALLATION OF 1/4" FASTENERS. INDEX OF HOLES ON THE STEM OF -1 ROTATED 90°. FINISH ADDED TO -1. TOLERANCE ON CLEVIS FOR -1 & -3 TIGHTENED. ADDED -5. REASON: EASE OF INSTALLATION. C3-2 DEPTH DIM ADDED.	AJS	13.08.14
A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	
MFG. APPR.	JFS	REV. E	
APPROVED	VS	D4776	SHEET 1 OF 3
DE APPR.	DSW	TITLE	
DATE	18.09.12	SCALE	
BASKET STRUT MACHINED PARTS NTS			
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